

300 mm aperture Fizeau interferometer with patented QPSI™ acquisition for true on-axis surface form metrology in production environments

**SYSTEM OVERVIEW**

Measurement Capability	Measures surface form of reflective materials and optics
Measurement Technique	QPSI™ mechanical phase-shifting and traditional mechanical phase-shifting interferometry (PSI)
Alignment System	Quick Fringe Acquisition System (QFAS) with twin spot reticle
QFAS Field of View	±1 deg
Measurement Uncertainty <sup>(1)</sup>	<30 nm ( $\lambda/20$ @ 633 nm)
Test Beam Diameter	12 in. (300 mm)
Camera Details	Resolution: 1024 x 1024 pixels Frame Rate: 100 Hz Digitization: 8 bit Shutter Time: 200 $\mu$ s – 10 ms (QPSI)
Acquisition Time	130 - 300 ms
Magnification	1x–6x continuous zoom (1-50x digital)
Polarization	Nominally circular (1.2:1 or better)
Computer and Software	High-performance Dell PC with 27 in. monitor, Windows 10 64 bit, Mx™ software
Footprint	See figure on next page
Weight	2560 lb (1160 kg)
Power	100 to 240 VAC, 50/60 Hz
Compressed Air	80 psi (5.5 bar); dry and filtered source (required for vibration isolation)

**LASER DETAILS**

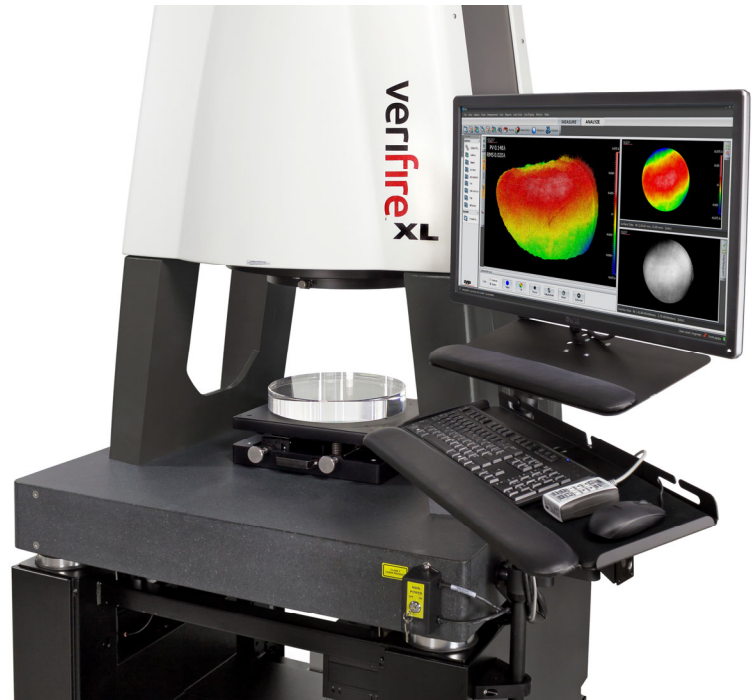
Laser Source Class	High power stabilized HeNe, Class IIIa Class I output at instrument aperture
Wavelength	633 nm
Frequency Stabilization	<0.0001 nm
Coherence Length	>100 m

**REFERENCE OPTIC**

Diameter	315 mm
Clear Aperture	300 mm
Surface Quality <sup>(2)</sup>	$\lambda/10$ PVr

**PART STAGE**

Dimensions	See figure on next page
Tilt Range	±3.5 deg, with manual adjustment knobs
Weight Capacity	30 kg; payload within 50 mm of stage center



**TEST PART CHARACTERISTICS**

Part Size	Up to 600 mm wide x 300 mm high
Surface	Specular @ 633 nm
Reflectivity <sup>(3)</sup>	1% to 40% @ 633 nm
Minimum Wedge	20 arc sec (for transparent material @ 633 nm)

**OPERATIONAL ENVIRONMENT<sup>(4)</sup>**

Temperature	15 to 30°C (59 to 86°F)
Rate of Temp. Change	<1.0°C per 15 min
Humidity	5 to 95% relative, non-condensing
Vibration Isolation	Included with system. QPSI enables metrology in environments with vibrations of a magnitude of up to ~150 nm.

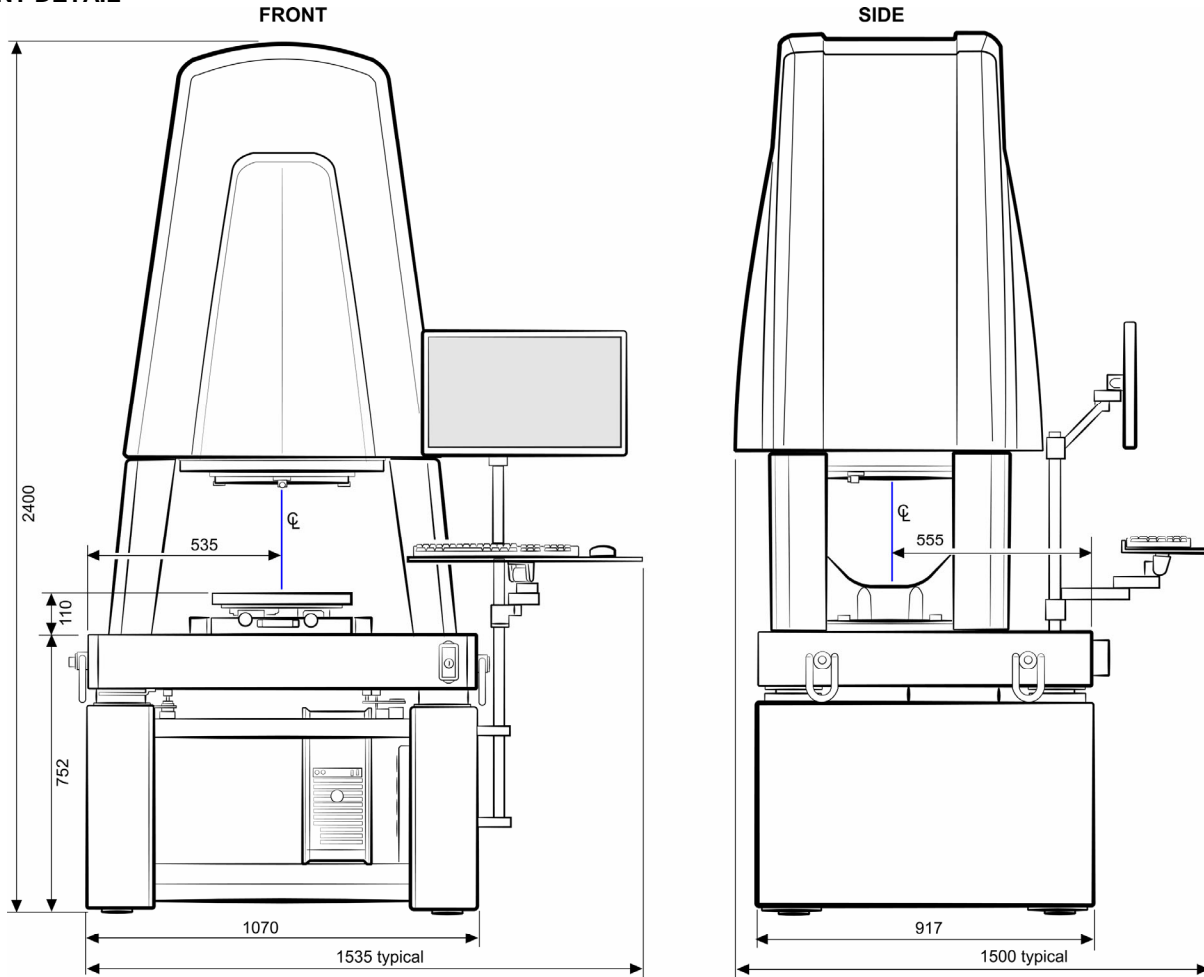
**Notations**

1. Instrument measurement uncertainty capability. Actual measurement uncertainty is a function of environment, the part being measured, the instrument, the operator, and other sources.
2. With calibration file reference quality is <  $\lambda/40$ . The reference with calibration file enables system-level metrology to <  $\lambda/20$  with the exceptions noted in (1).
3. DynaFlect™ coated reference available for test part reflectivity from 4% to 100%.
4. These parameters outline the conditions under which the system can operate; they do not represent the environmental stability required to meet specified performance.

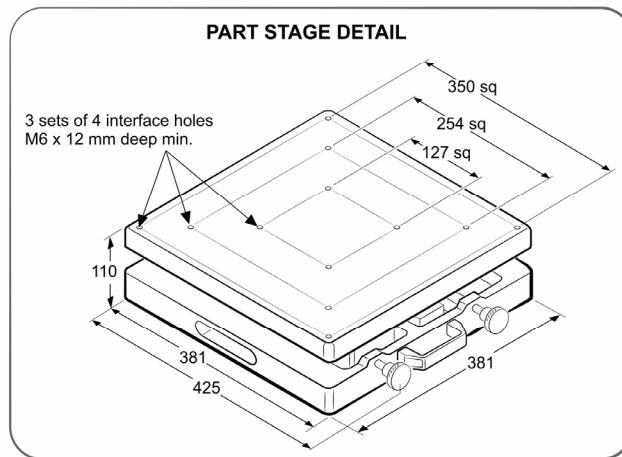


Specifications subject to change without prior notice.

**FOOTPRINT DETAIL**



**PART STAGE DETAIL**



Dimensions in mm

Specifications subject to change without prior notice.